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- Abbott Laboratories
 - Abtox
 - A.E. Staley
 - AGIP USA & Assoreni (Italy)
 - Air Products & Chemicals
 - Aker Solutions
 - Akzo Chemi America
 - Akzo Chemi Nederland (The Netherlands)
 - Alberta Research Council
 - Alcoa
 - Alion Science & Technology
 - Al-Jubail Petrochemicals (Saudi Arabia)
 - Allied Chemicals
 - American Cyanamid
 - Amoco Chemicals
 - Amoco Oil
 - Amoco Production Company
 - Amoco Technology Company
 - Archer Daniels Midland
 - Argonne National Laboratory
 - Aristech
 - Armak
 - Ashland Chemical
 - Atlantic Richfield (ARCO)
 - Ausimont
 - Autoclave Engineers
 - Avista Corporation
 - Baxter Healthcare Corporation
 - BF Goodrich Chemical Company
 - Boise Cascade
 - BP America
 - BP France Raffineriede Lavera
 - Calabrian Corporation
 - Canmet
 - Catalyst Recovery, Inc.
 - Celanese

- Center for Energy Studies
- Central Coal Mining Research Institute (CCMRI) China
- Changling Refinery (PRC)
- Chemical Industry Research Institute of Nanjing, PRC
- Chevron Research
- China Chemical Fertilizer Research Institute (PRC)
- China National Chem. Construction Corp.
- China National Instruments
- CHINDEX
- Chinese Petroleum Corporation (Taiwan)
- Chock-full-o'-Nuts
- Chung Shan Institute
- Cities Service Research & Development
- Ciudad Un. Lejona
- Clariter
- Compania Espanola de Petroleo S.A. (CEPSA)
- CONOCO
- Corn Products
- CPC International
- CRI International
- Detroit River Paper
- Diesel Brewing
- Dow Benelux (Belgium)
- Dow Chemical Corporation
- Dow Chemical Netherland B.V.
- Dow Corning
- DSM Research
- DuPont
- DuPont Canada
- Energy Research Lab., CANMET, Canada
- Engelhard
- Engelhard de Meem B.V.
- Essences SRL
- Euron (Italy)
- Exxon Chemical Arabia
- Exxon Chemicals

- Exxon Oil
- Fina Oil
- Fluor Corporation
- General Electric
- Goodyear Tire & Rubber Company
- Griffith Microscience International, Inc.
- Grupo Primex (Mexico)
- Growmark
- Guangzhou General Petrochemical Works, PRC
- Gulf Research and Development
- Hanyang Chemical Corporation
- Harshaw Chemical
- Henkel, West Germany
- Hercules
- Hexcel
- Hoechst Celanese
- Huls AG
- Hydrocarbon Development Institute of Pakistan (HDIP)
- ICI Holland
- ICI PLC
- Indian Institute of Petroleum (IIP)
- Indian Oil Corporation (IOC)
- Instituto de Carbo Quimica
- Institute of Gas Technology
- Institute of Paper Chemistry
- J.M. Huber
- JSCA International
- Kentucky Ctr. for Energy Res. (KCERL)
- KFUPM Research Inst. (Saudi Arabia)
- Koch Research and Technology
- Korea Explosives Group
- Kuwait Petroleum Research & Technology (The Netherlands)
- Labofina (Belgium)
- Lanzhou Chemical Industry Company
- Lederle Laboratories
- Liquid Air Corporation

- Litvinov
- Los Alamos National Lab (LANL)
- Lucky Limited
- Lucky Petrochemical Corporation
- Lyondell
- Madras Refineries Limited (India)
- Marathon Chemical Corporation
- Marine BioProducts, Inc. (Canada)
- M-C Power Corporation
- Melamine Chemicals Corporation
- MCI (Louisiana)
- Merck Chemical Company
- Minnesota Mining & Manufacturing (3M)
- Mitsubishi Chemical
- Mobil Research & Development
- Modar
- Monsanto Chemical Company
- Motorola Corporation
- Nalco Chemical Company
- NASA
- National Bureau of Standards
- National Chemical Laboratory, NCL
- National Science Foundation
- NECO Technologies
- Neste Oy
- Norit
- Northwestern University
- Norton Company
- Nutrasweet Company
- Occidental Research
- Olin Chemicals
- Osaka Gas (Japan)
- Petro-Canada (Canada)
- Petrolite
- Petro-Peru (Peru)
- Petro-Tex Chemical

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- Pfizer
 - PPG Industries, Inc.
 - Phillips Petroleum Company
 - Pittsburgh Energy Tech. Center
 - Polysar Limited (Canada)
 - Procter & Gamble
 - Quantum Chemicals
 - Quest International
 - Regional Research Laboratory (India)
 - Research Institute of Petroleum Processing, China
 - Rexene
 - Rhone Poulenc
 - Rohm & Haas
 - Samsung Advanced Institute of Technology
 - S.C. Johnson & Sons (Johnson Wax)
 - SERI
 - Shanghai Chemical Res. Inst. (PRC)
 - Shanghai Research Institute of Petrochemical Technology (PRC)
 - Shale Energy Corporation of America
 - Shell Development Company
 - Shell Nederland Raff. (Netherlands)
 - Sherex Chemical Company
 - Sherwin Williams Company
 - Southwest Chemical Fertilizer Research Institute (PRC)
 - Southwest Research Institute (SWRI)
 - Spechem
 - Specialty Chemicals Mijdrecht B.V.
 - Ssangyong Oil (Korea)
 - Standard Oil (Indiana)
 - Standard Oil (SOHIO)
 - Statoil
 - Sud-Chemie
 - Sun Tech. Div., Sun Oil Company
 - Syncrude Research (Canada)
 - SynGest
 - Tebodin

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- Tennessee Eastman Company
 - Tenneco Oil
 - Texaco Chemical
 - Texaco, Inc.
 - Texaco U.S.A.
 - Texas Methanol Company
 - 3M (Belgium)
 - Tonen Corporation (Japan)
 - UNIDO (India)
 - Unilever (Netherlands)
 - Union Carbide
 - Union Oil Company of California
 - Uniroyal, Inc.
 - United Nations Industrial Development Organization (UNIDO)
 - United States Air Force
 - United States Dept. of Interior (Bureau of Mines)
 - United States Steel Chemicals
 - Universal Energy Systems
 - University of Arkansas, Fayetteville
 - University of California, Berkeley
 - University of Louisville
 - University of Texas, Austin
 - University of Utah
 - Universidad del Pais Vasco
 - U.S. Army
 - U.S. Department of Energy (USDOE)
 - U.S. Navy
 - U.S.G. Corporation
 - USI - Far East
 - W.R. Grace & Company
 - Wolff International
 - Yukong Limited